

Service

Category Vehicle Exterior

Section Window/Glass Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2003 – 2009	4Runner, Avalon,		
	Camry, Camry HV,		
	Celica, Corolla, Echo,		
	FJ Cruiser, Highlander,		
	Highlander HV, Land		
	Cruiser, MR2 Spyder,		
	Matrix, Prius, RAV4,		
	RAV4 EV, Sequoia,		
	Sienna, Solara,		
	Tacoma, Tundra,		
	Venza, Yaris		

TSB REVISION NOTICE

- July 13, 2009 Rev2:
 - The Warranty Information table has been updated.
- February 2, 2009 Rev1:
 - Applicability has been updated to include 2009 model years.
 - · Title has been updated.
 - Introduction has been updated.
 - · Warranty has been updated.

Any previous printed versions of this service bulletin should be discarded.

TSB SUPERSESSION NOTICE

The information contained in this TSB supersedes TSB No. NV009-06.

Applicability has been updated to include 2008 model year applicable vehicles.

TSB No. NV009–06 is Obsolete and any printed versions should be discarded. Be sure to review the entire content of this service bulletin before proceeding.

Introduction

If a creak, tick, or rattle noise is heard at the top or bottom of the windshield, or at the top of the rear glass, the source of the noise may be the two stoppers bonded to the top of the windshield/rear glass, or the windshield retainers bonded to the lower edge of the windshield. This bulletin provides the recommended repair procedure to eliminate these types of noises from the windshield/rear glass area.

NOTE

Some vehicles have both stoppers and retainers while others may only have stoppers at the top of the windshield/rear glass. Use the chart in this bulletin to determine the location of the windshield/rear glass locating pins.

Warranty Information

OP CODE	OP CODE DESCRIPTION		OFP	T1	T2
NV5019	Remove Top Windshield Locating Pins (2)	0.4			
Combo A	Remove Top Rear Glass Locating Pins (2) (only for 09 Corolla if noise from both windshield and rear glass)	olla if noise from both 0.4			
Combo B	Remove Bottom Windshield Locating Pins (2) (only as needed for Avalon, Camry, and Solara)	0.3	91 41		41
NV5020	Remove Bottom Windshield Locating Pins (2)	0.3	56114-#### 56116-#####		
NV8050	Remove Top Rear Glass Locating Pins (2) (only for 09 Corolla if noise from rear glass)	0.4			

APPLICABLE WARRANTY

- This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST'S)	PART NUMBER	QTY
Plastic Pry Tool Set*	00002-06000-01	1

^{*} Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.



Pin Locations

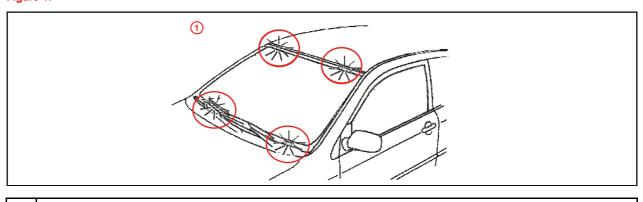
MODEL	TOP OF WINDSHIELD	QTY	BOTTOM OF WINDSHIELD	QTY
4Runner			N/A	N/A
Avalon				_
Camry (All Models)			Yes	2
Celica				
Corolla				
ECHO				
FJ Cruiser				
Highlander (All Models)				
Land Cruiser				
Matrix	Yes	2	N/A	N/A
MR2 Spyder				
Prius				
RAV4 (All Models)				
Sequoia				
Sienna				
Solara			Yes	2
Tacoma			NI/A	NI/A
Tundra			N/A	N/A
Venza			Yes	2
Yaris			N/A	N/A

MODEL	TOP OF REAR GLASS	QTY	BOTTOM OF REAR GLASS	QTY
2009 Corolla only	Yes	2	N/A	N/A



Pin Locations (Continued)

Figure 1.



1 Pin Locations

Repair Procedure

Upper Windshield Glass Stoppers:

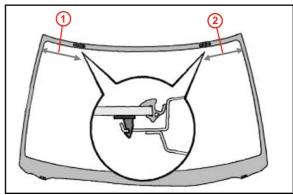
 Remove both sun visors and both A-pillar garnishes, and then carefully lower the front of the headliner to gain access to the windshield stoppers (refer to the appropriate model year Repair Manual for the proper procedure).

NOTE

It is very important that the front of the headliner be lowered carefully and slowly. Applying too much downward force on the headliner will cause it to develop a permanent crease in the surface material.

The stoppers are located on the inside of the passenger compartment behind the windshield glass blackout section (near the top front edge of the metal roof opening). The stoppers are typically located 20 – 25 cm (7.9 – 9.8 in.) inboard of the top corners of the windshield glass.

Figure 2.



1	20-25 cm (7.9-9.8 in.)
2	20-25 cm (7.9-9.8 in.)

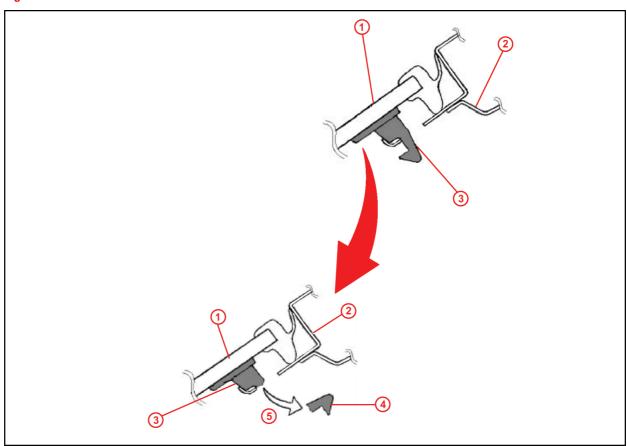


Repair Procedure

Upper Windshield Glass Stoppers: (Continued)

2. Cut OFF the tip of the plastic stopper as shown in Figure 3.

Figure 3.



1	Windshield Glass	4	Cut
2	Roof Panel	5	Fragment of Glass Stopper
3	Glass Stopper		

HINT

It is sometimes necessary to bend the metal body tab down to gain access to the shaft of the stopper.



Repair Procedure

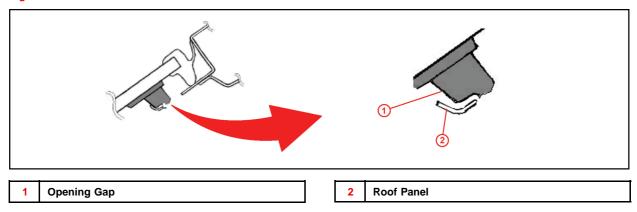
Upper Windshield Glass Stoppers: (Continued)

3. Once the tip of the stopper has been removed, use a screwdriver to open a gap between the roof panel and the remainder of the plastic windshield stopper.

NOTE

Apply tape to the screwdriver tip before use to prevent scratching.

Figure 4.

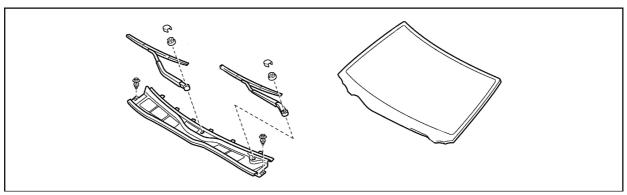


- 4. Test drive vehicle prior to reassembly to confirm that the noise has been eliminated.
- 5. Reassemble the vehicle.

Lower Windshield Retainers:

 Carefully remove the plastic cowl cover at the base of the windshield and store it in a safe location for reinstallation later (refer to the appropriate model year Repair Manual for the proper procedure).

Figure 5.





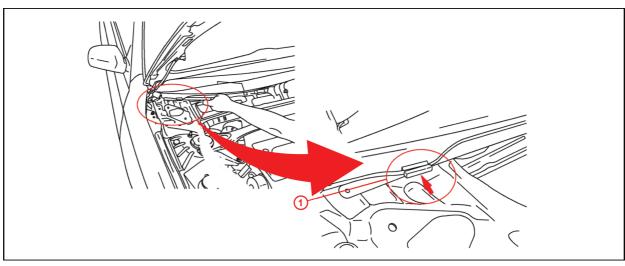
Repair Procedure

Lower Windshield Retainers: (Continued)

2. Locate the lower windshield retainers.

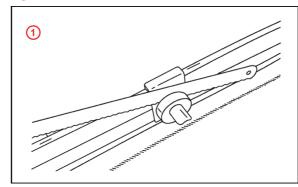
The retainers are typically located 140 - 200 mm (5.5 – 7.9 in.) inboard of the lower corners of the windshield. The flat portion of the retainer is adhered to the backside of the windshield with double-sided, foam-backed tape.

Figure 6.



- 1 Pin is attached to plastic block underneath windshield
- 3. Use a "Mini" Hacksaw with a fine tooth 10-inch blade to cut OFF the pin portion of the glass retainer flush with the flat portion of the windshield retainer as shown in Figure 6.

Figure 7.



View from underneath windshield



Repair Procedure

Lower Windshield Retainers: (Continued)

- 4. Test drive the vehicle to confirm the elimination of the noise.
- 5. Reassemble the vehicle.

Rear Upper Glass Stoppers

For removal of Rear Upper Glass Stoppers, refer to Step 1 of Upper Windshield Glass Stoppers.