

Center Speaker Cover Lifting

Service Category Vehicle Interior

Section Interior Panels/Trim

Market USA

Toyota Supports ASE Certification

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2009	Venza	

Introduction

Some 2009 model year Venza vehicles may exhibit a lifting condition of the center speaker cover as shown in the illustration. Perform the following procedure to improve this condition.

Figure 1.



Production Change Information

This TSB applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	ENGINE	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
Venza	4 cyl	2WD	4T3ZE11A#9U011452
		AWD	4T3BE11A#9U005384
	V6	2WD	4T3ZK11A#9U011927
		AWD	4T3BK11A#9U014265

Center Speaker Cover Lifting

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST'S)	PART NUMBER	QTY
Plastic Pry Tool Set*	00002-06000-01	1
Thin Felt Sheet (0.5 mm [0.02 in.] thick) (from Interior Noise Kit P/N 08231-00801, or equivalent)	—	1

* Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

Warranty Information

OP CODE	DESCRIPTION	TIME	OPF	T1	T2
BD9066	Adjustment Procedure	0.2	55473-0T010-C0	62	57

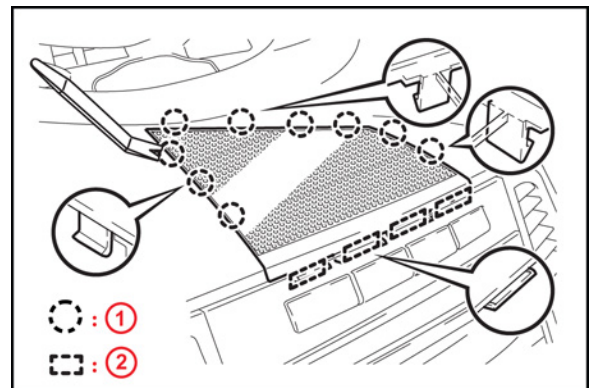
APPLICABLE WARRANTY

- This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Repair Procedure

1. Verify Complaint Condition.
2. Using a plastic pry tool, disengage the 9 claws and 4 guides and remove the No. 2 instrument panel speaker panel sub-assembly.

Figure 2.



1	Claws
2	Guides

Center Speaker Cover Lifting

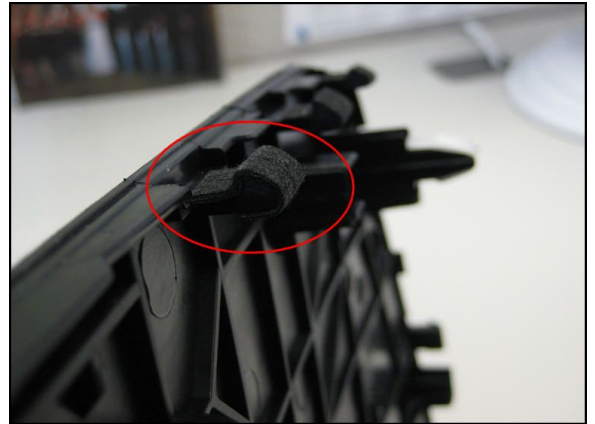
Repair Procedure (Continued)

3. Apply 2 layers of 0.5 mm felt to the 9 speaker cover claws as shown in the illustration.

Figure 3.

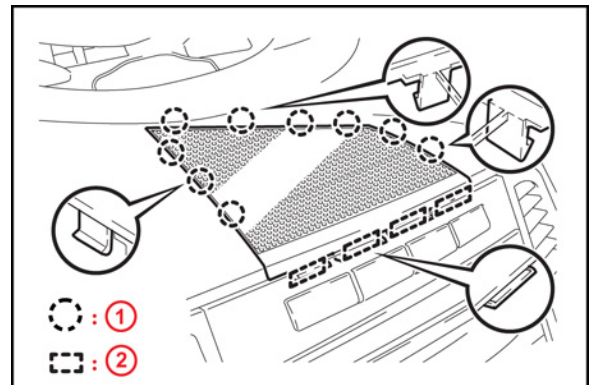


Figure 4.



4. Engage the 4 guides and 9 claws to install the No. 2 instrument panel speaker panel sub-assembly.

Figure 5.



1	Claws
2	Guides

5. Verify the condition is improved.